

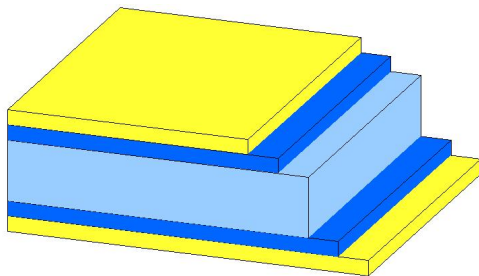







Polyfilm Polyplex Polyester Films

Type: SF122 (both sides chemically treated) 10my

PolyfilmTransparent SF122 grade Polyester film has good handling properties and is pretreated on both sides to enhance adhesion to various inks and coatings. It is primarily used for printing and coating in flexible packaging application.

Composition



-  chemical treatment
-  standard surface
-  core
-  standard surface
-  chemical treatment

Typical Properties

Provisional data

Property	Units	Nominal	Method	Conditions
Mechanical Properties				
Nominal thickness	μ	10	PTL Method	
Yield	m ² /kg	71.4	Polyplex Method	
Unit weight	g/m ²	14.0		
Elongation at break	MD %	130	ASTM D-882	
	TD %	125		
Tensile strength	MD kg/cm ²	2200	ASTM D-882	
	TD kg/cm ²	2300		

Property	Units		Nominal	Method	Conditions
Thermal Properties					
Heat shrinkage	MD	%	2.0	ASTM D-1204	150 Deg. C/30 minutes
	TD	%	0.2		
Surface Properties					
Co-efficient of friction (A/B) static			0.44	ASTM D-1894	
Co-efficient of friction (A/B) dynamic			0.32	ASTM D-1894	
Surface tension		dyne/cm	42	ASTM D-2578	
Optical Properties					
Haze		%	2.3	ASTM D-1003	
Light transmission		%	89	ASTM D-1003	
Barrier Properties					
O2 Permeability		cm ³ /m ² /day	135	ASTM D-3985-95	23 Deg. 0%RH
WVTR		gm/m ² /day	45	ASTM F-1249	37.7 Deg. 90%RH

Standard Roll Presentation

Thickness	Core	Length	outside diameter
μ	mm	m	mm
10	76	12000	398
10	152	18000	503
10	152	24000	574
10	152	36000	694

Disclaimer

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